Technical Data Sheet



Rhenogran® AP 8

Predispersed rubber chemicals and additives

Function

Additive package for cross-linking synthetic rubber free from secondary amines which can form nitrosamines

Product description

Composition: Synergistic combination of 70 % zinc

dithiophosphate-, thiazole- and dibenzyl dithiocarbamate-type accelerators, predispersed and polymerbound in 30%

EPDM based matrix

Appearance: grey-beige granules

Density, 20 °C (RC033F): approx. 1.28 g/cm³

Physiological properties: see safety data sheet

Use

Mode of action: Because of its composition, Rhenogran AP 8 can be used for cross-linking

synthetic rubbers such as EPDM, NBR, etc. The additive package does not form carcinogenic nitrosamines. It causes rapid vulcanization of EPDM. Good vulcanization characteristics and vulcanizates with excellent physical values

and good compression set values are obtained.

Processing: The form of the elastomer-bound granules ensures that the composition is

always consistent. None of the separation effects associated with pure powder accelerator combinations can occur. Using Rhenogran AP 8 ensures clean, environmentally friendly handling combined with ease of incorporation and

rapid, homogenous dispersion.

Dosage: Approx. 3-6 phr in EPDM with approx. 1-2 phr sulfur;

approx. 1.5-3 phr in NBR, SBR with approx. 0.5-2 phr sulfur. By adding 1-3 phr Rhenogran ZAT-70, vulcanization can be further

accelerated and cross-linking yields increased.

Application: Technical rubber products of all types. Particularly suitable for manufacturing

articles from EPDM, NBR and SBR such as rigid profiles, blown profiles and

molded articles.

Packing

25 kg paper bag on 500 kg skid

Storage stability

Under cool and dry conditions in original sealed containers 365 days from date of production

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Handling

For additional handling information on Rhenogran AP 8 please refer to current safety data sheet.

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